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Both Power and

Manual boxes

have two spline

sizes that mate

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fits by entering
your model

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Heavy Duty
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The Saginaw steering boxes were mounted up on the very front of the frame to simplify the steering linkage to the axle. Their manual

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steering box
design ended up
on Jeeps
starting in
1972, and the...

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The steering
pump mount was
the challenge
for me and I had
to fabricate my

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own. If you have a service manual look at all the variations in v belt layout, if something is added something else gets moved like on a ca. 258 the air pump gets moved way up from the manual steering location to

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allow the
steering pump to
go below etc.
etc.

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converting
manual steering
I did this
conversion 3
years ago, 1st,

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you will need
the steering
gearbox and
pitman arm off
of a yj with
power steering,
then, if you are
running V style
belts, look for
a jeep cherokee
with the 4 cyl,
they are fairly
common in the u
pick it yards

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~~Cherokee~~ conversion — YJ

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This kit is
designed to
replace your
existing manual
steering with
the Ross
steering box.

The advantage of
the reverse Ford

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steering box
whether it is
power or manual
is where the box
is mounted. With
the mounting kit
supplied, this
allows the box
to mount behind
the front
crossmember and
in front of the
drivers side
engine mount on

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There is more than one way to achieve a faster steering ratio on your Jeep. Saginaw steering boxes are

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available in
several
different
ratios, and they
alter the number
of turns
required to spin
the...

~~Quick ratio~~
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STEERING BOX

SELECTION: Make sure the box that you select has the same basic configuration as the ones illustrated.

Both Power & Manual boxes can be found in the 1960s & early 1970 GM cars or

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Jeep vehicles
1972 & newer.
When using power
steering, we
recommend
obtaining the
pump and hoses
off of the same
vehicle.

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Jeep Commando

3.8L / 4.2L /

5.0L 1973, Power

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squealing wheels

may be an

indication of

low or leaking

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fluid. When

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fails, the
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