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MSA (Measurement Systems Analysis) 4th Edition Errata Sheet. Analysis of Results - Numerical. 5) Compute the average bias of the n readings. $\bar{x} - \bar{y}$ bias avg bias $n = \sum \frac{1}{n} (x_i - y_i)$ Compute the repeatability standard deviation (see also Gage Study, Range Method, below): $s_r = \sqrt{\frac{1}{n-1} \sum (x_i - \bar{x})^2}$ repeatability $r = X \times n \cdot \sigma = - = - = - \sum |f| a$. GRR

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The Average and Range Method as well as the ANOVA method are also covered in AIAG's Measurement System Analysis, 4th Edition manual. The EMP method is presented in Dr. Wheeler's book EMP III Evaluating the Measurement System Process.

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iii PREFACIO Este manual de referencia fue desarrollado por el Grupo de Trabajo de Análisis de Sistemas de Medición (MSA), autorizado por el grupo de fuerza de trabajo para los Requerimientos de Calidad de Proveedores de Chrysler Group LLC, Ford Motor Company y General Motors Corporation, y bajo los auspicios del Grupo de Acciones de la ...

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